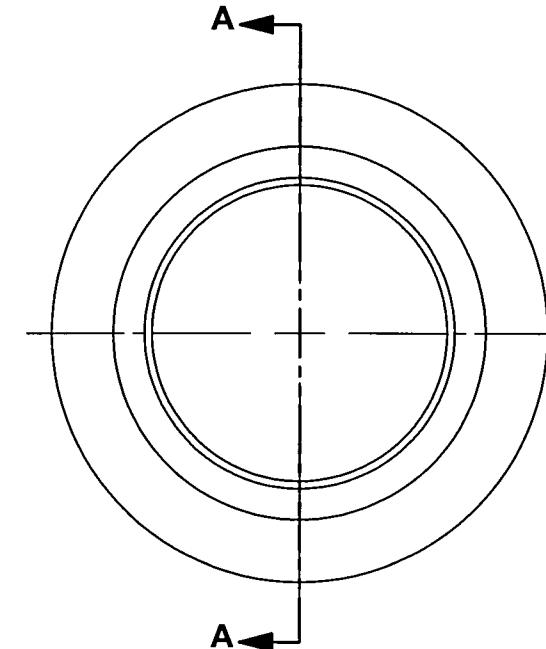


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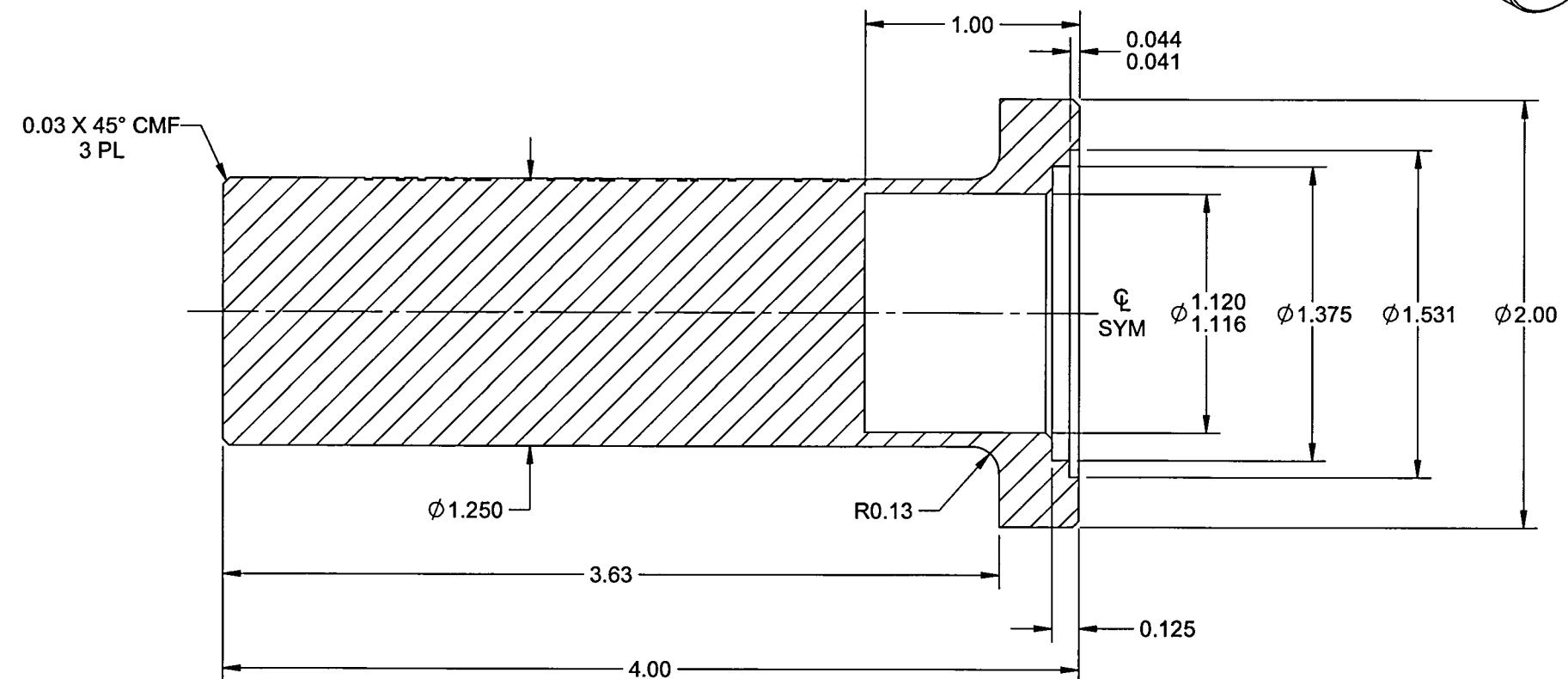
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RB6796941-18 PUNCH

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SECTION A-A

NOTES:

- 1) MATERIAL: 1144 STRESSPROOF
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

H	TEMPLATE UPDATED PER DART'S STANDARDS, FINISH BLACK OXIDE CHANGED FOR ZINC PLATED TYPE II, DIMENSION 0.883 +/- .001 CHANGED FOR 1.116/1.120, REFER TO PREVIOUS REV FOR DETAILS			18-753	VM
REV.	DESCRIPTION			ECN #	BY
DESIGN	VM	DART AEROSPACE LTD			A
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA			
CHECKED	<i>M. Lee</i>	TOOL PART #	RB6796941-18		REV. H
MFG. APPR.	DP	REV. H	SHEET 1 OF 1		
APPROVED	<i>M. Lee</i>	TITLE	PUNCH		SCALE NTS
DATE 6/19/2018		COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

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